

# FORD Standard Transient Pulse Generator ISS-T1321

Simulator to generate Transient Pulse as required in FORD's EMC standard (EMC-CS-2009) for surge test onto automotive electronic devices. The generation waveforms are Pulse A1 / A2-1 / A2-2 / C1 / C2 surges standardized as RI130 & CI220, and Waveform F fluctuation standardized as CI260.



## Basic specifications

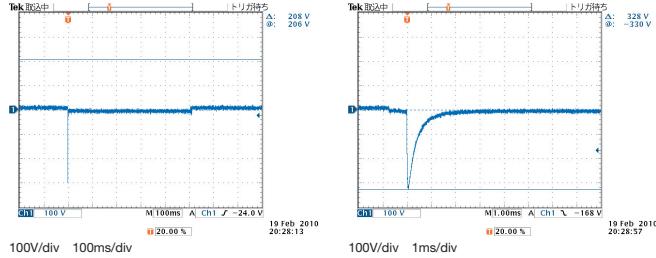
Parameter	Specification
DC Max Input Voltage	DC 13.5 V
DC Max Output Current	10 A • 50 A (depends on waveform selection)
DC Input Breaker	50 A
Test Timer	1 ~ 999S (memorizes last test settings for up to 3 months)
Switching Relay	KUP-1415-12 (by Potter & Brumfield) displays the relaying accumulation * replacement recommended after 100 hours.
Emergency Stop	Red colored mushroom shape type. (push-lock-turn-reset type) Pulse output stop / DC output stop.
Power supply	AC 100 V-AC 240 V ± 10 % 50 VA
Dimensions	Approx. W430 mm X D322 mm X H 200 mm (protrusion excluded)
Weight	Approx. 12 kg

## Output waveform and Current value

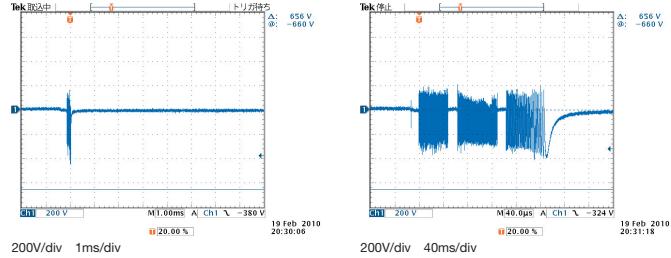
Test item	Output waveform	Mode	Required injection time *1	Max output current	Output termina			
RI130	A2-1	2	60s	*2	C, D terminals(BNC terminals)			
		3						
	A2-2	2						
		3						
CI220	A1	1	120s	10	DC LINE OUT (C, D terminals are short circuited)			
		2	20s					
	A2-1	1	20s					
		2						
		3						
	A2-2	2	20s	50				
		3						
	C-1	2	20s					
		3						
		2						
CI260	Waveform F	-	60s	10	DC LINE OUT (C, D terminals are open)			

\*1 : Injection times are variable. \*2: Direct connection to 15-N1583 coupling test fixture.

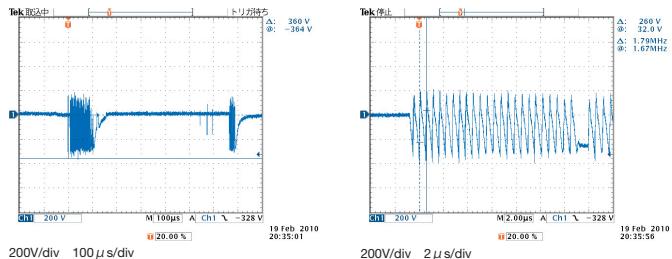
### ■ CI220 A1 MODE1



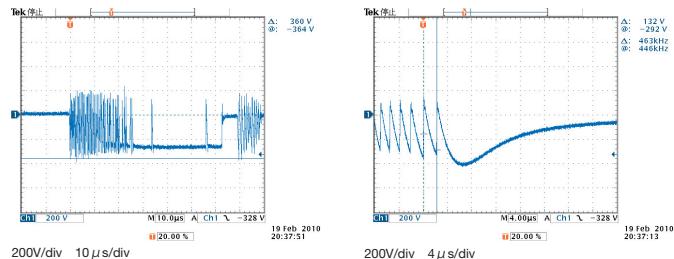
### ■ CI220 A2-1 MODE1



### ■ CI220 A2-1 MODE2

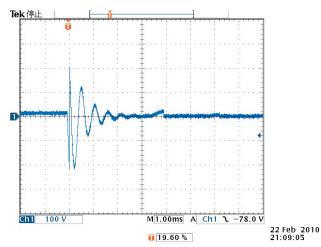
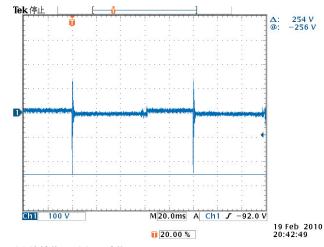


### ■ CI220 A2-1 MODE3

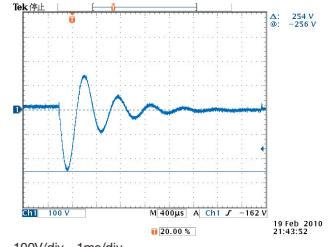
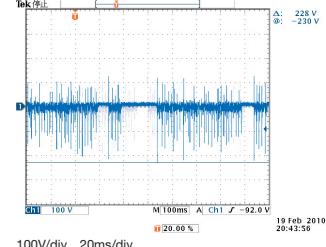


## ISS-T1321

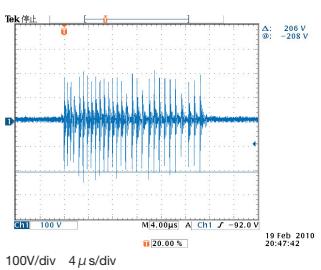
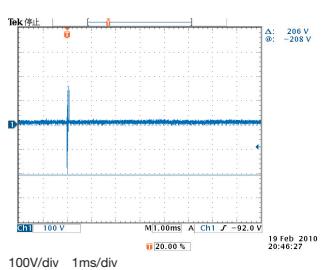
### ■ CI220 A2-2 MODE2



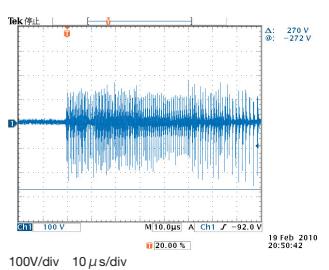
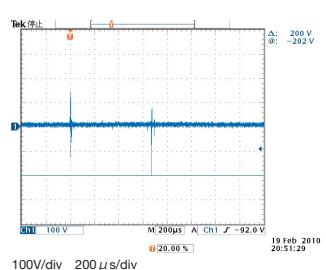
### ■ CI220 A2-2 MODE3



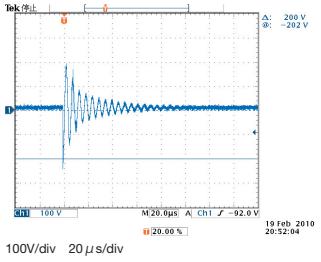
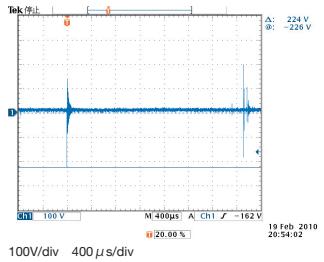
### ■ CI220 C1 MODE2



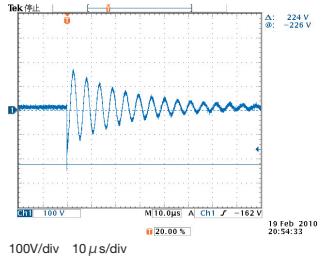
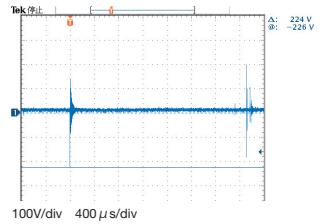
### ■ CI220 C1 MODE3



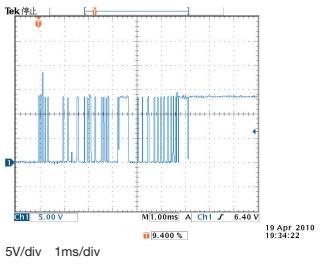
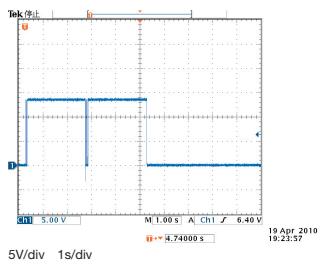
### ■ CI220 C2 MODE2



### ■ CI220 C2 MODE3



### ■ CI260 Waveform F



**ISS-T1321**

Test Fixture for FORD standard RI130/RI150

**15-N1583**

Harness injection fixture to perform RI130 / RI150 test required in FORD Standard EMC-CS-2009  
 (Allows to perform RI130 test in combination with ISS-T1321).



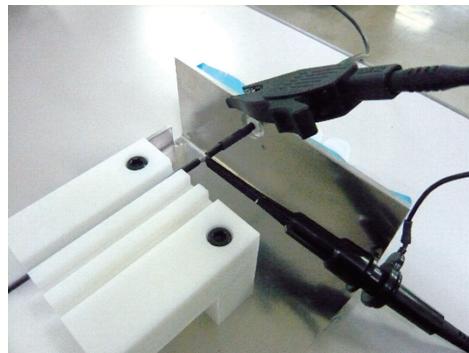
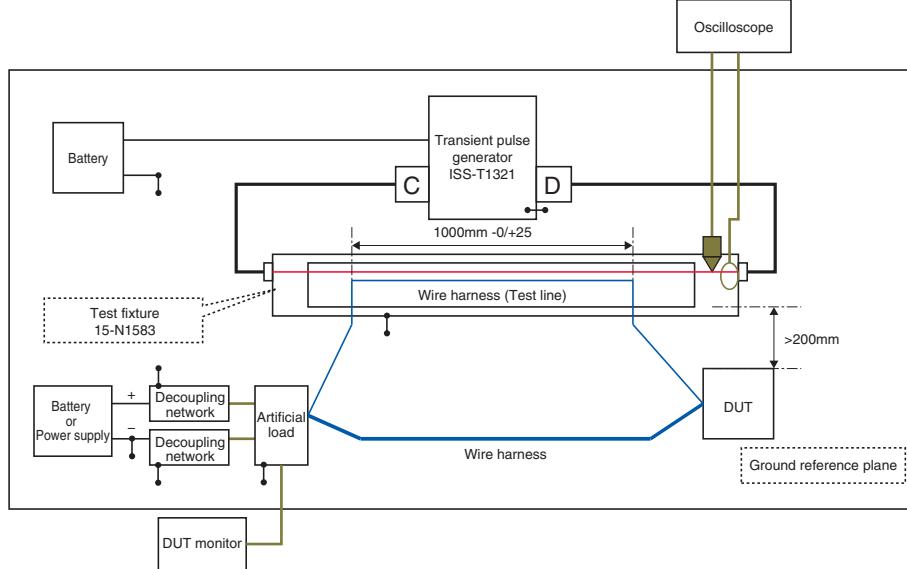
Test fixture overall appearance



Connection setup

**【Test setup】 RI130**

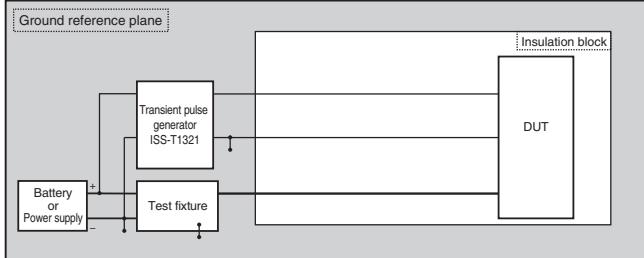
\* Please refer to the relevant Standard for more details.



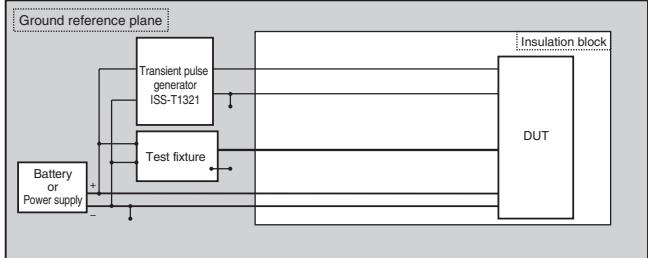
## ISS-T1321

### 【Test setup】 CI220

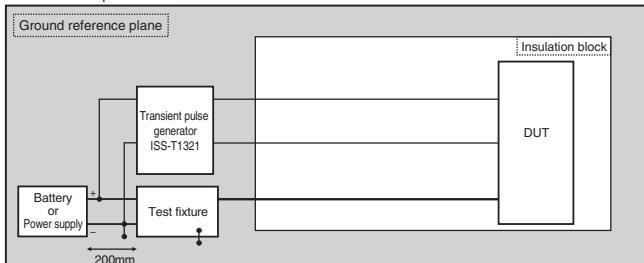
- Devices with a Single Power Supply Circuit



- Devices with Two Power Supply Connections



- Devices with Input Circuit



\* Please refer to the relevant Standard for more details.

FORD Standard CI250 Transformer Unit

**06-N1588**

Ground offset transformer for conducting the CI250 test specified in the FORD standard "EMC-CS-2009".

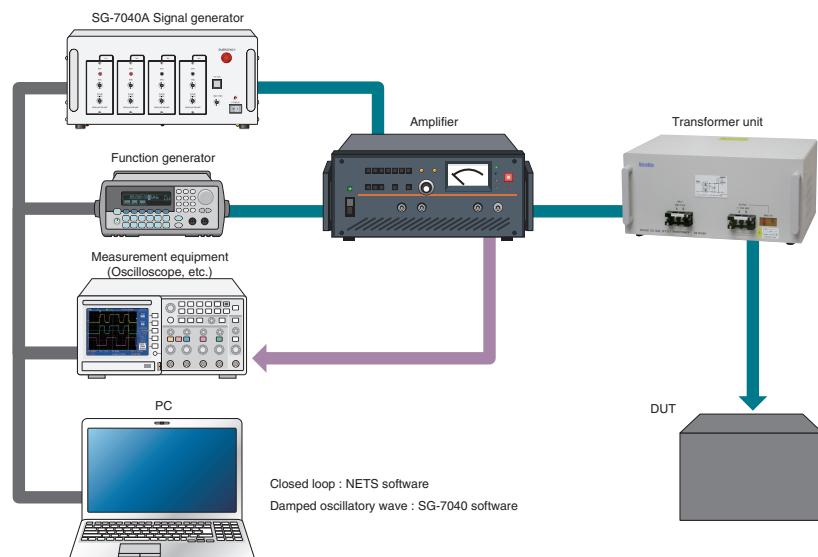
The test is performed in combination with the DC voltage fluctuation test system (SG-7040A System).



Overall appearance

### Basic specifications

Frequency Characteristics	30 Hz ~ 250 kHz
Input Signal	200 W max
Output Current	DC 50 A max
Coupling Ratio	4 : 1 (Input : Output)
Dimensions	Approx. (W)430 × (D)322 × (H)200 mm (protrusion excluded)



We can also offer testing and measuring instruments complying with other standards.